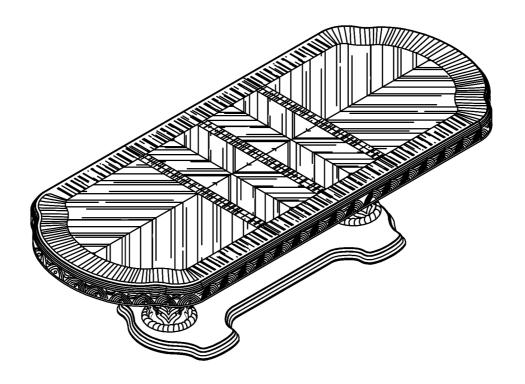
# **Assembly Instructions**



### **ASSEMBLY RATING**

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY (O) (O) (O) DIFFICULT

Tools Required For Assembly:

Allen Wrench

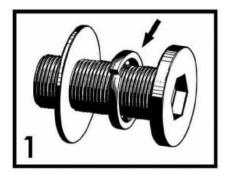




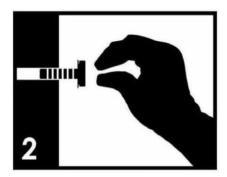
# **ASSEMBLY & CARE ADVICE**

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

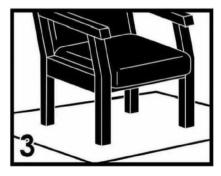
#### BASIC ASSEMBLY TECHNIQUES



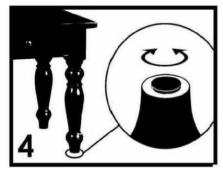
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



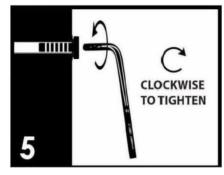
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



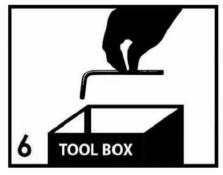
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

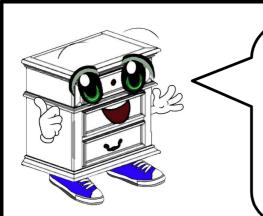


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### **Parts List**



#1 x 1pc Table Top



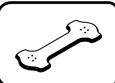
#2 x 2pcs Leaf



#3 x 2pcs
Table Base



#4 x 2pcs Pedestal



#5 x 1pc Base

#### **Hardware List**



#A x 28pcs BOLT Ø5/16"X1-3/4"



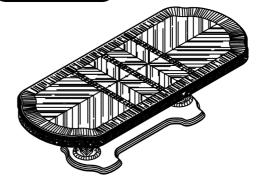
#B x 28pcs Flat Washer



#Cx 28pcs Lock Washer



#D x 1pc Allen Wrench M5

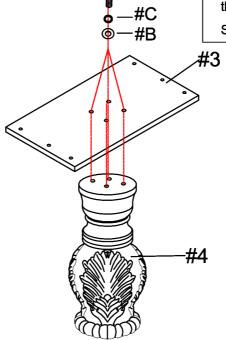




# A x 8 pcs # B x 8 pcs # C x 8 pcs

- I. Align the table base (#3) to the predrilled holes on top of the pedestal (#4).
- II. Prepare 8 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#B) onto that SAME bolt (#A), in that order.
  Secure using the Allen wrench (#D).

X 2



-#D

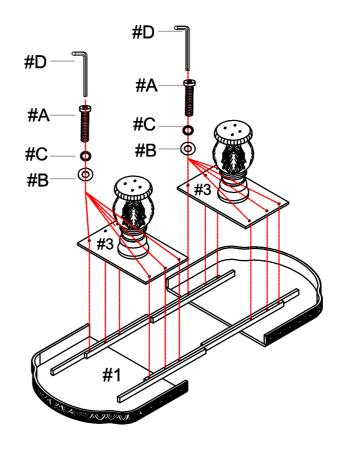
- #A



# A x 12 pcs # B x 12 pcs # C x 12 pcs

- Carefully place the table top (#1) on a protected surface.
- II. Align both table bases (#3) to the pre-drilled holes located on the bottom of the table top (#1).
- III. Prepare 12 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#B) onto that SAME bolt (#A), in that order.

  Secure using the Allen wrench (#D).

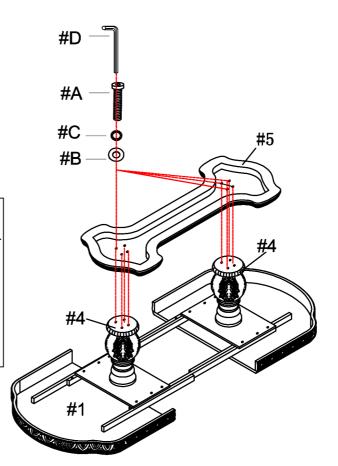




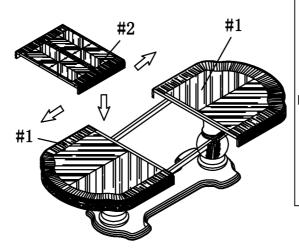
# A x 8 pcs # B x 8 pcs # C x 8 pcs

- Align the base (#5) to the pre-drilled holes located on the bottom of the pedestals (#4).
- II. Prepare 8 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#B) onto that SAME bolt (#A), in that order.

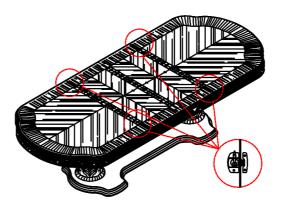
  Secure using the Allen wrench (#D).





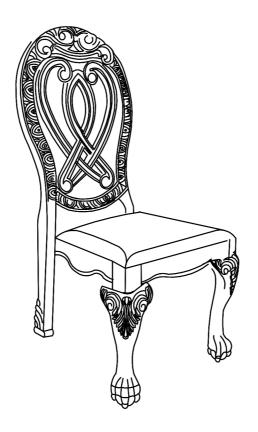


- Unlock the latches located under the table top (#1). Once unlocked, slide outward on both ends of the outer twopiece table top (#1) until there is sufficient opening to place the leaf (#2).
- II. Place the leaf (#2) then slide inward on both ends of the outer two-piece table top (#1) until they are touching and sitting flush with the leaf (#2). Lock latches.



**ASSEMBLY IS COMPLETED** 

# **Assembly Instructions**



## **ASSEMBLY RATING**

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ( ) ( ) ( ) DIFFICULT

Tools Required For Assembly:

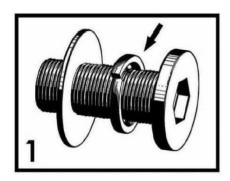
Allen Wrench



# **ASSEMBLY & CARE ADVICE**

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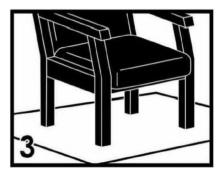
#### BASIC ASSEMBLY TECHNIQUES



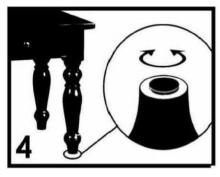
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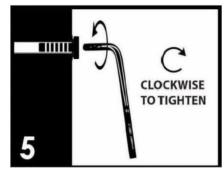
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



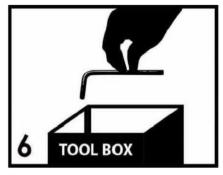
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

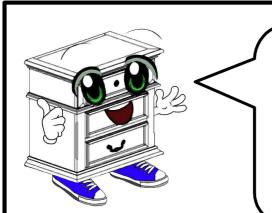


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

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#### **Parts List**



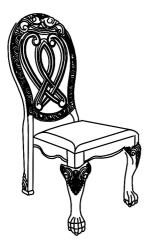
#1 x 1pc x 2 Backrest w / Legs



#2 x 1pc x 2 Seat



#3 x 2pcs x 2 Front Leg



x 2

#### **Hardware List**



#A x 4pcs x 2 BOLT Ø5/16"X3-1/4"



#B x 4pcs x 2 BOLT Ø5/16"X2"



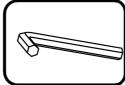
#C x 1pc x 2 BOLT Ø5/16"X1-3/4"



#D x 9pcs x 2 Flat Washer



#Ex 9pcs x 2 Lock Washer

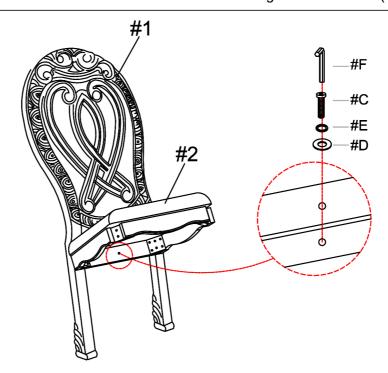


#F x 1pc
Allen Wrench M5



# C x 1 pc # D x 1 pc # E x 1 pc

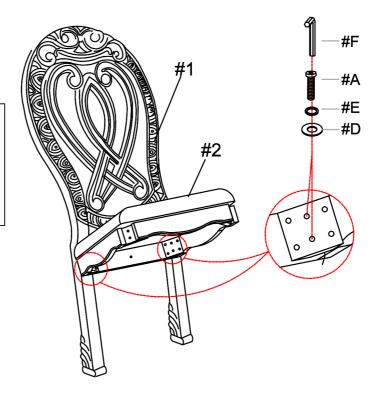
- I. Align the seat (#2) to the pre-drilled holes on the backrest with legs (#1).
- II. Prepare a bolt assembly by FIRST inserting the lock washer (#E) onto the bolt (#C) then the flat washer (#D) onto that SAME bolt (#C), in that order. Insert into center hole on the seat and secure using the Allen wrench (#F).

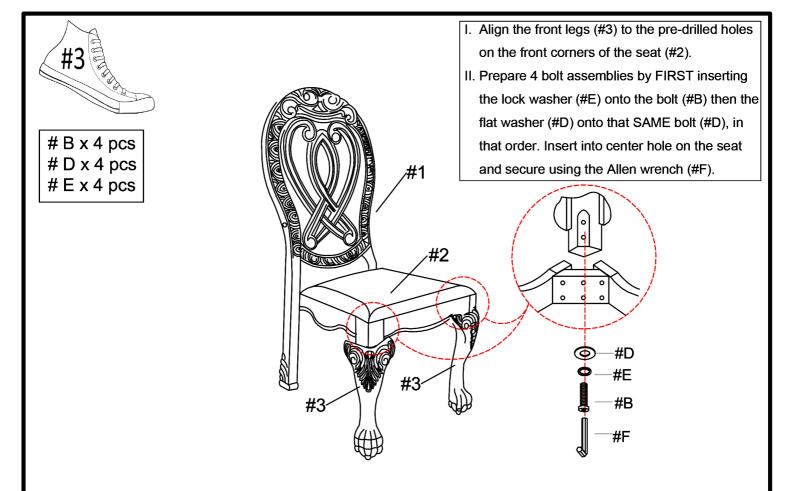




# A x 4 pcs # D x 4 pcs # E x 4 pcs

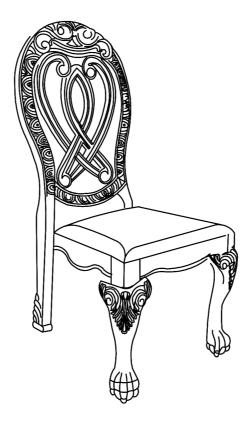
Prepare 4 bolt assemblies by FIRST inserting the lock washer (#E) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A), in that order. Insert into corner holes on the seat and secure using the Allen wrench (#F).





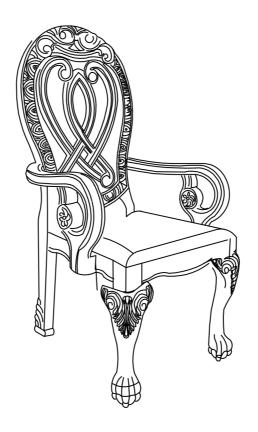
#4

Carefully turn the completed chair upright. Make sure the chair is rested on a flat surface and does not feel loose or wobbly. If it does, double check that the bolts are secured and properly tightened.



ASSEMBLY IS COMPLETED

# **Assembly Instructions**



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### Tools Required For Assembly:

Allen Wrench



Phillips Screwdriver

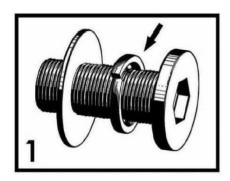


Rev: 15-04-14

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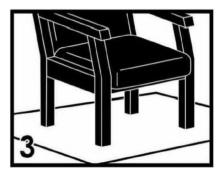
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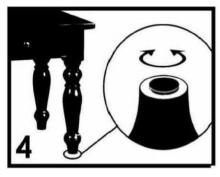
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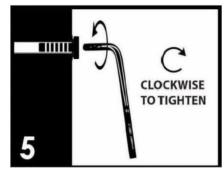
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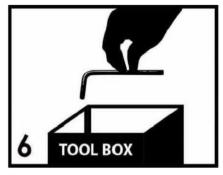
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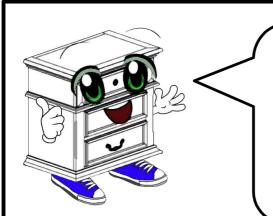


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And remember, do not tighten until each step is completed or instructed.

#### **Parts List**





#1 x 1pc x 2
Backrest W/Legs



#A x 4pcs x 2 BOLT Ø5/16"X3-1/4"



#2 x 1pc x 2 Seat



#B x 4pcs x 2 BOLT Ø5/16"X2"



#3 x 2pcs x 2 Front Leg



#C x 3pcs x 2 BOLT Ø5/16"X1-3/4"



#4 x 1pc x 2 Left Armrest



#D x 11pcs x 2 Flat Washer



#5 x 1pc x 2 Right Armrest



#Ex 11pcs x 2 Lock Washer



x 2



#F x 1pc x 2 Allen Washer



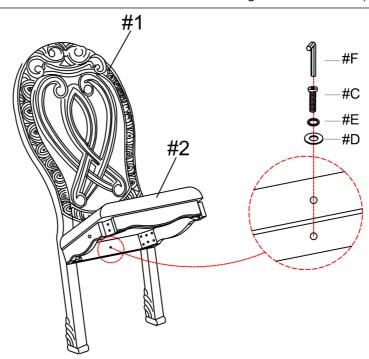
#Gx 2pcs x 2 Screw 1 - 1/4"



# C x 1 pc # D x 1 pc # E x 1 pc

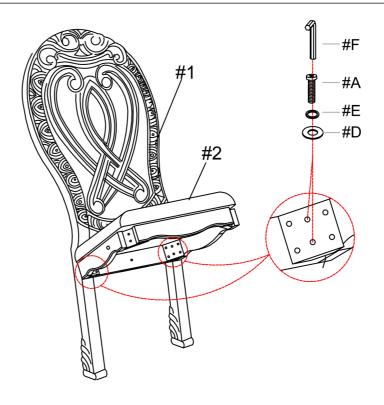
- I. Align the seat (#2) to the pre-drilled holes on the backrest with legs (#1).
- II. Prepare a bolt assembly by FIRST inserting the lock washer (#E) onto the bolt (#C) then the flat washer (#D) onto that SAME bolt (#C), in that order.

  Insert into center hole on the seat and secure using the Allen wrench (#F).





# A x 4 pcs # D x 4 pcs # E x 4 pcs Prepare 4 bolt assemblies by FIRST inserting the lock washer (#E) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A), in that order. Insert into corner holes on the seat and secure using the Allen wrench (#F).

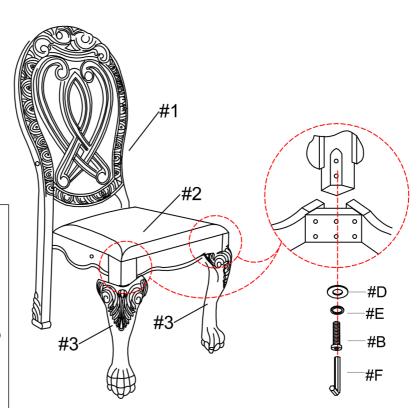




# B x 4 pcs # D x 4 pcs # E x 4 pcs

- Align the front legs (#3) to the predrilled holes on the front corners of the seat (#2).
- II. Prepare 4 bolt assemblies by FIRST inserting the lock washer (#E) onto the bolt (#B) then the flat washer (#D) onto that SAME bolt (#D), in that order.

  Insert into center hole on the seat and secure using the Allen wrench (#F).

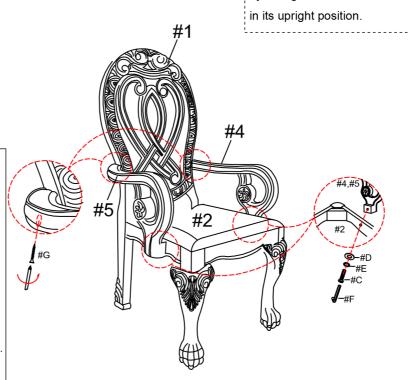


Note: Right and left are determined by facing the FRONT of the chair



# C x 2 pcs # D x 2 pcs # E x 2 pcs # G x 2 pcs

- I. Align the left armrest (#4) and right armrest (#5) to the pre-drilled holes on the backrest with legs (#1) and seat (#2).
- II. Prepare 2 bolt assemblies by FIRST inserting the lock washer (#E) onto the bolt (#C) then the flat washer (#D) onto that SAME bolt (#C), in that order. Insert into inner part of the seat (#2) and secure using the Allen wrench (#F).
- III. Insert screws (#G) into the backrest with legs (#1) and secure using a Phillips screwdriver.



ASSEMBLY IS COMPLETED