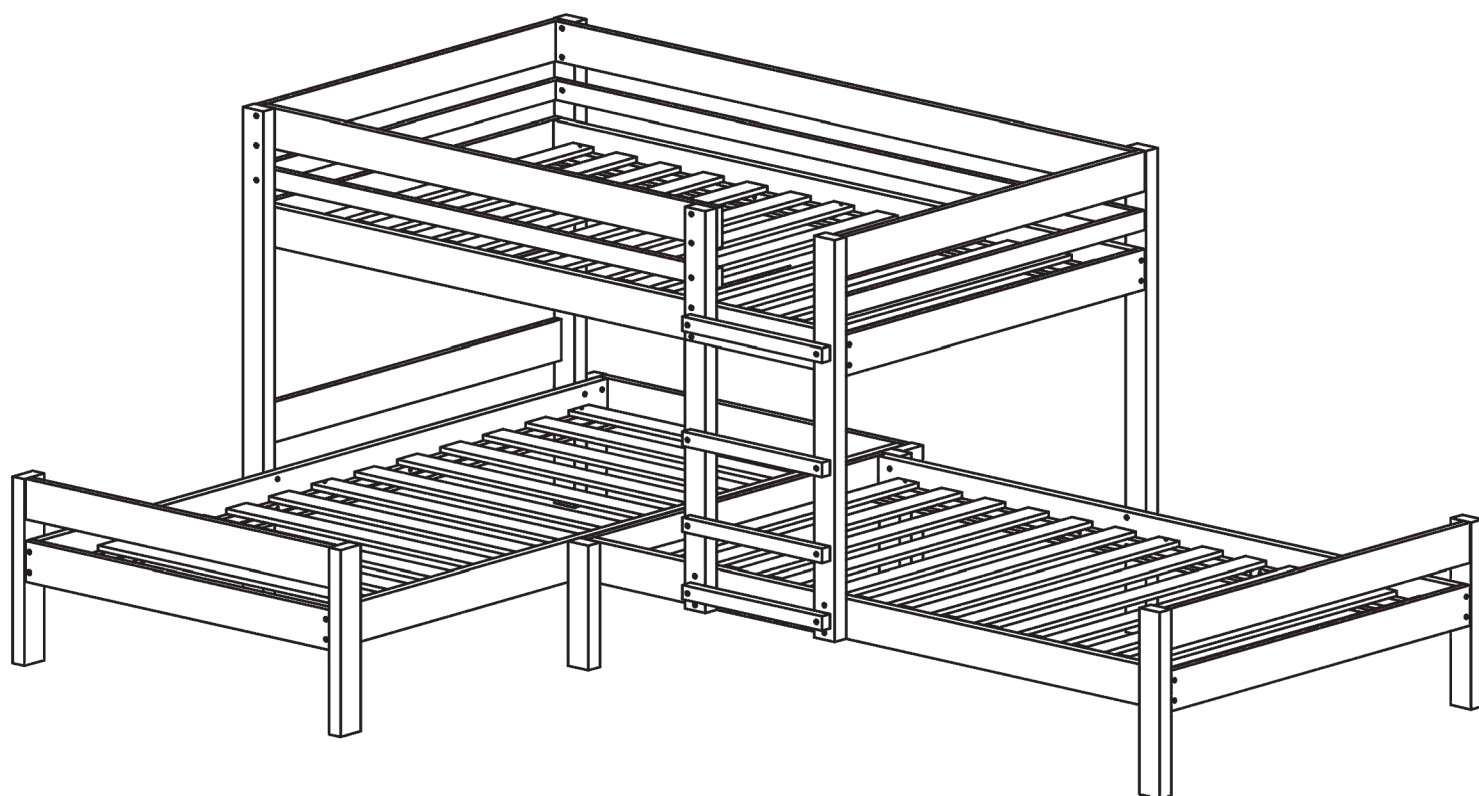


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

Tools Required For Assembly:

Allen Wrench



Phillips Screwdriver

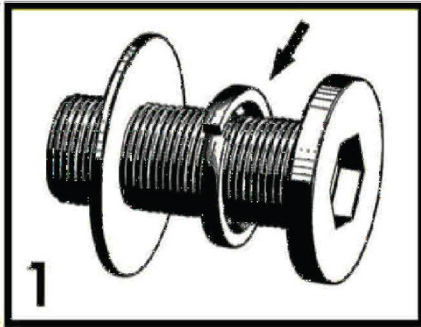


2 PERSONS RECOMMENDED

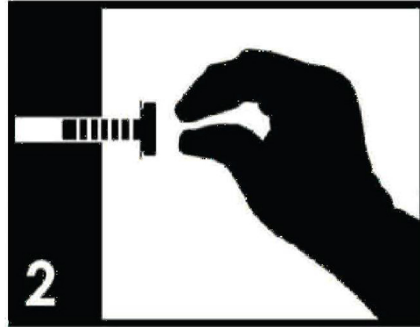
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

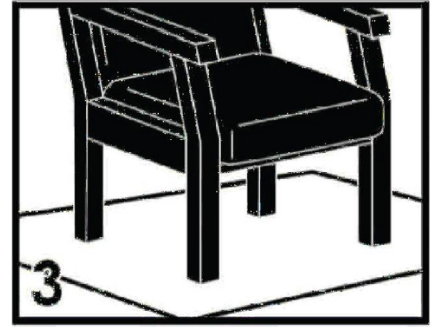
BASIC ASSEMBLY TECHNIQUES



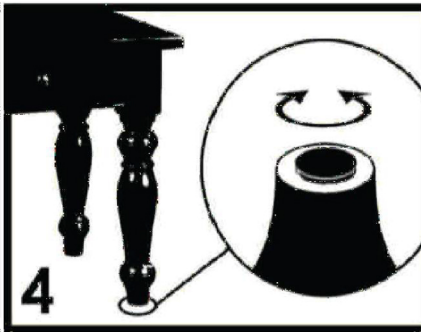
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



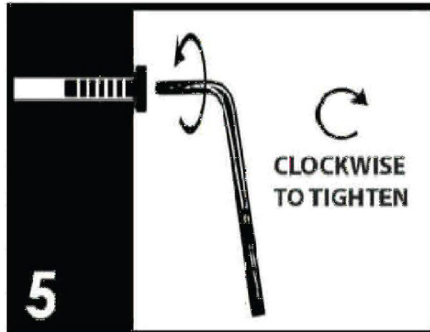
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



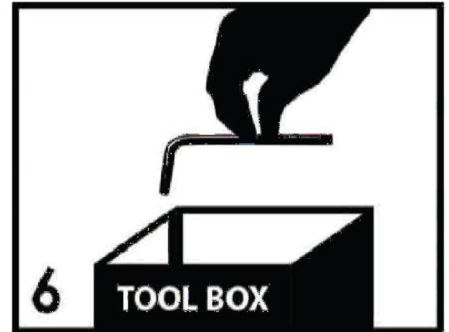
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

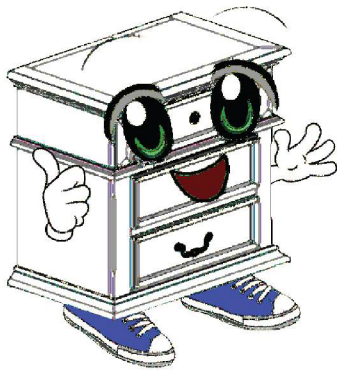


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



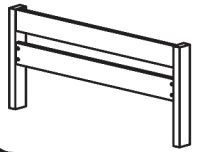
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

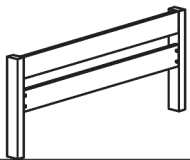
Parts List



#1 x 1pc
Lower End Guardrail



#2 x 1pc
Lower End Guardrail



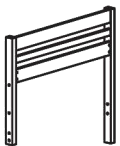
#3 x 1pc
Lower End Guardrail



#4 x 1pc
Lower End Guardrail



#5 x 1pc
Upper End Guardrail



#6 x 1pc
Upper End Guardrail



#7 x 1pc
Lower Back Side Rail



#8 x 1pc
Lower Front Side Rail



#9 x 1pc
Lower Front Side Rail



#10 x 1pc
Lower Back Side Rail



#11 x 1pc
Upper Back Side Rail



#12 x 1pc
Upper Front Side Rail



#13x 1pc
Back Guardrail



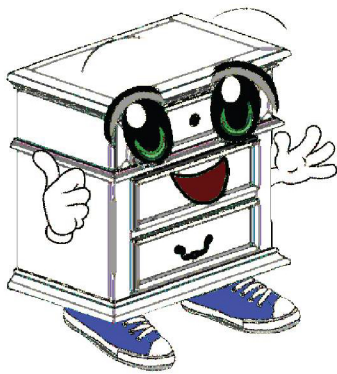
#14 x 1pc
Back Guardrail



#15 x 1pc
Front Guardrail



#16 x 1pc
Back Guardrail



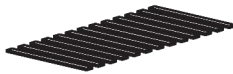
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List



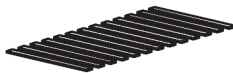
#17 x 1pc
Ladder Rail Left



#19 x 1set
Twin Slat Kit



#18 x 4pcs
Ladder Rung



#20 x 2set
Twin Slat Kit

Hardware List



#A x 24pcs
Bolt Ø1/4" x 2-3/4"



#E x 12pcs
Wood Dowel Ø7/16" x 1-9/16"



#B x 24pcs
Barrel Nut



#F x 18pcs
Screw #3/16" x 1-3/16"



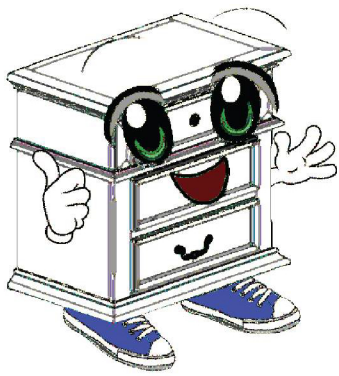
#C x 24pcs
Bolt Ø1/4" x 2-1/4"



#G x 1pc
Allen Wrench 4mm

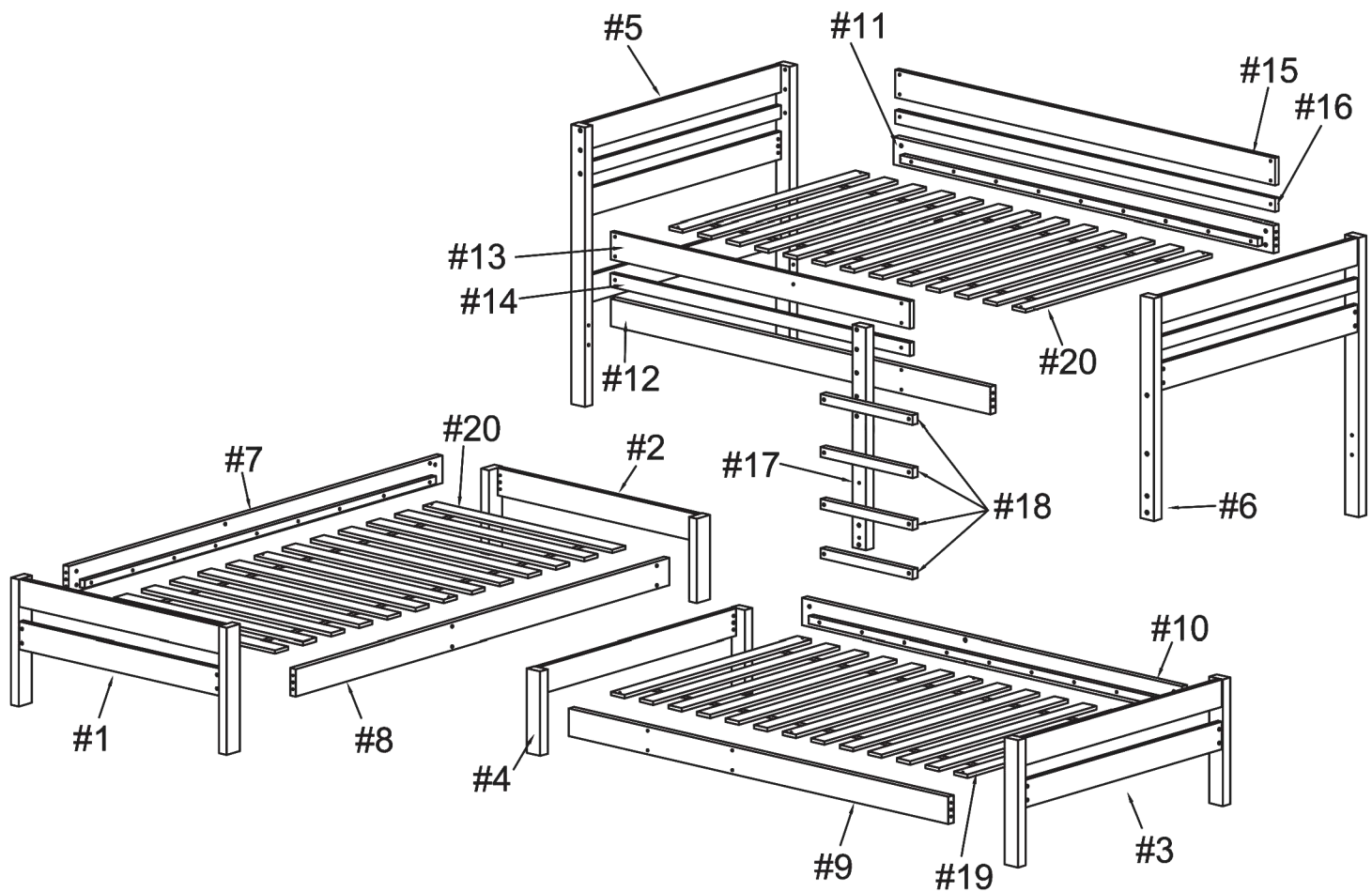


#D x 12pcs
Bolt Ø1/4" x 2"



Before you begin, please read Page 2 of "Assembly and Care Advice".

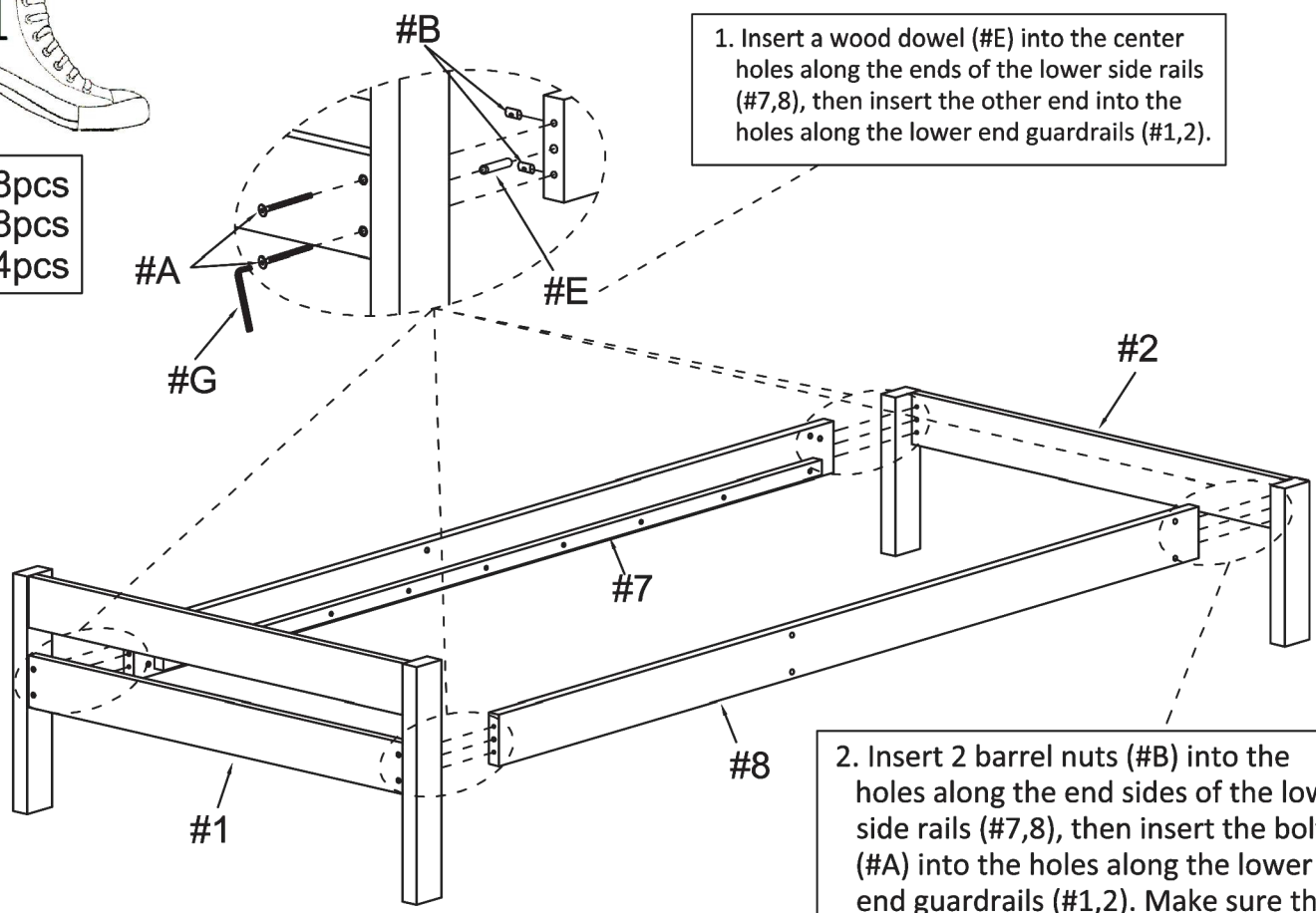
And remember, do not tighten until each step is completed or instructed.





#1

#A x 8pcs
#B x 8pcs
#E x 4pcs



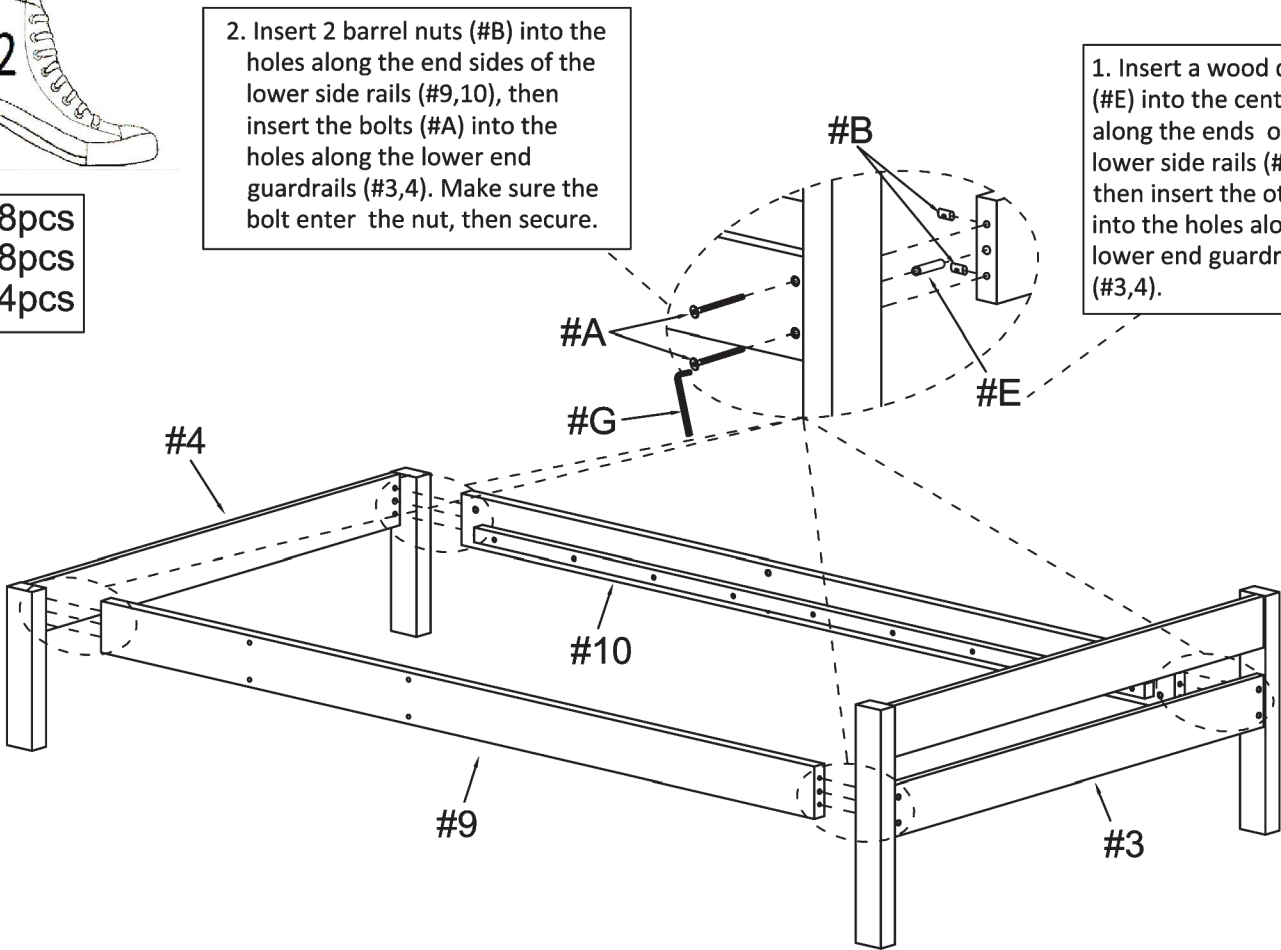
1. Insert a wood dowel (#E) into the center holes along the ends of the lower side rails (#7,8), then insert the other end into the holes along the lower end guardrails (#1,2).

2. Insert 2 barrel nuts (#B) into the holes along the end sides of the lower side rails (#7,8), then insert the bolts (#A) into the holes along the lower end guardrails (#1,2). Make sure the bolt enter the nut, then secure.



#2

#A x 8pcs
#B x 8pcs
#E x 4pcs

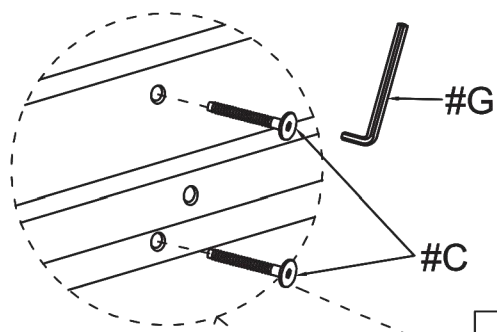


2. Insert 2 barrel nuts (#B) into the holes along the end sides of the lower side rails (#9,10), then insert the bolts (#A) into the holes along the lower end guardrails (#3,4). Make sure the bolt enter the nut, then secure.

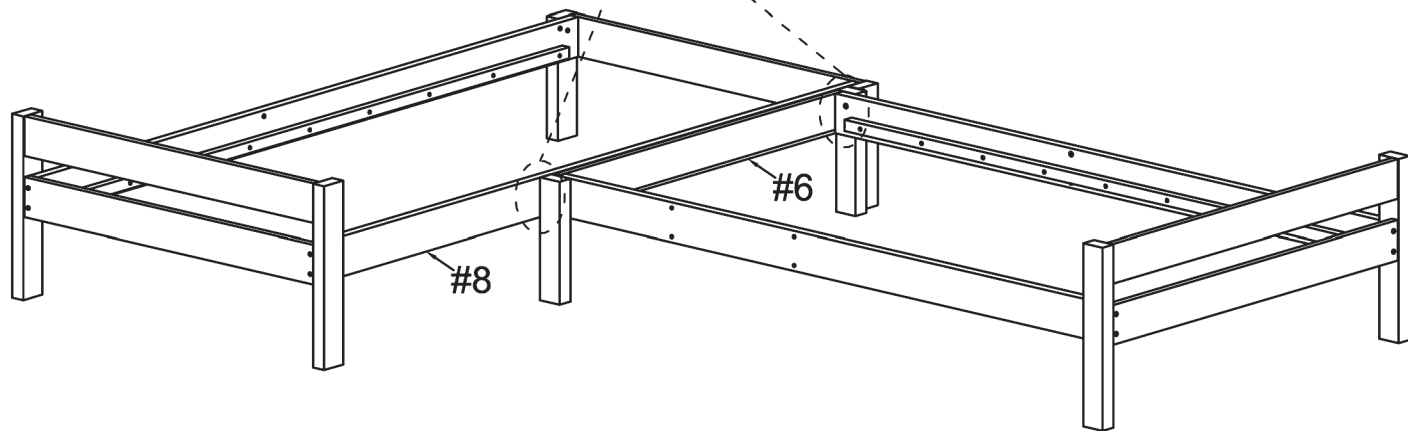
1. Insert a wood dowel (#E) into the center holes along the ends of the lower side rails (#9,10), then insert the other end into the holes along the lower end guardrails (#3,4).



#C x 4pcs

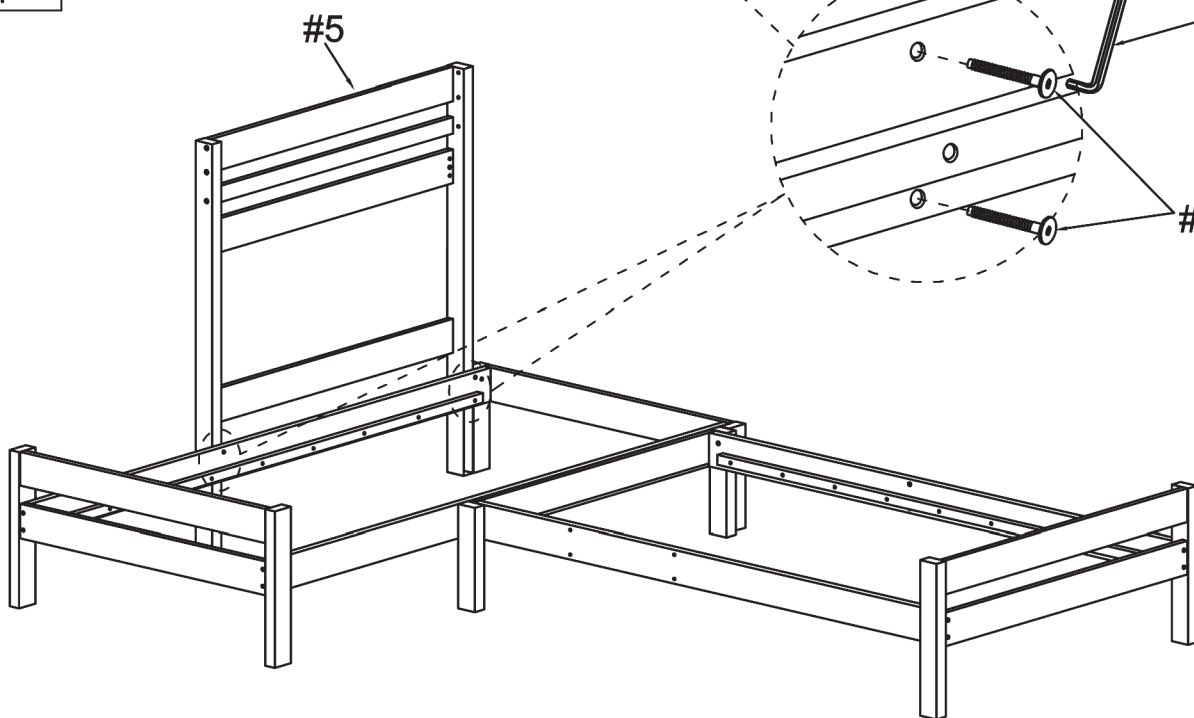
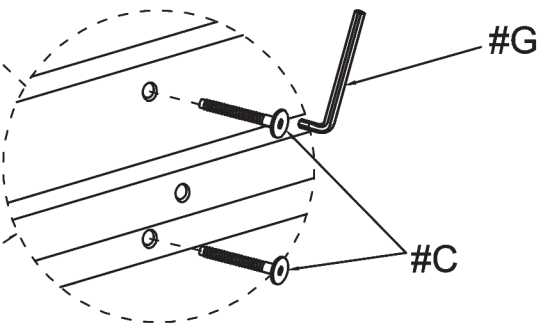


Align the holes, then insert 2 bolts (#C),
secure using the Allen wrench (#G).



#C x 4pcs

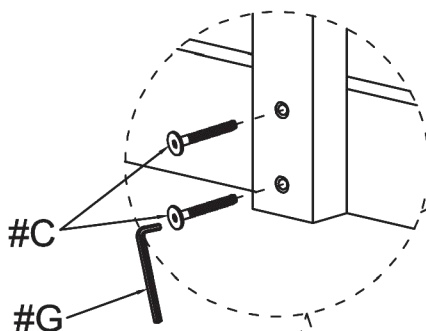
Align the upper end guardrail (#5) to the
holes along the side rail (#7), then insert 2
bolts (#C), secure using the Allen wrench (#G).



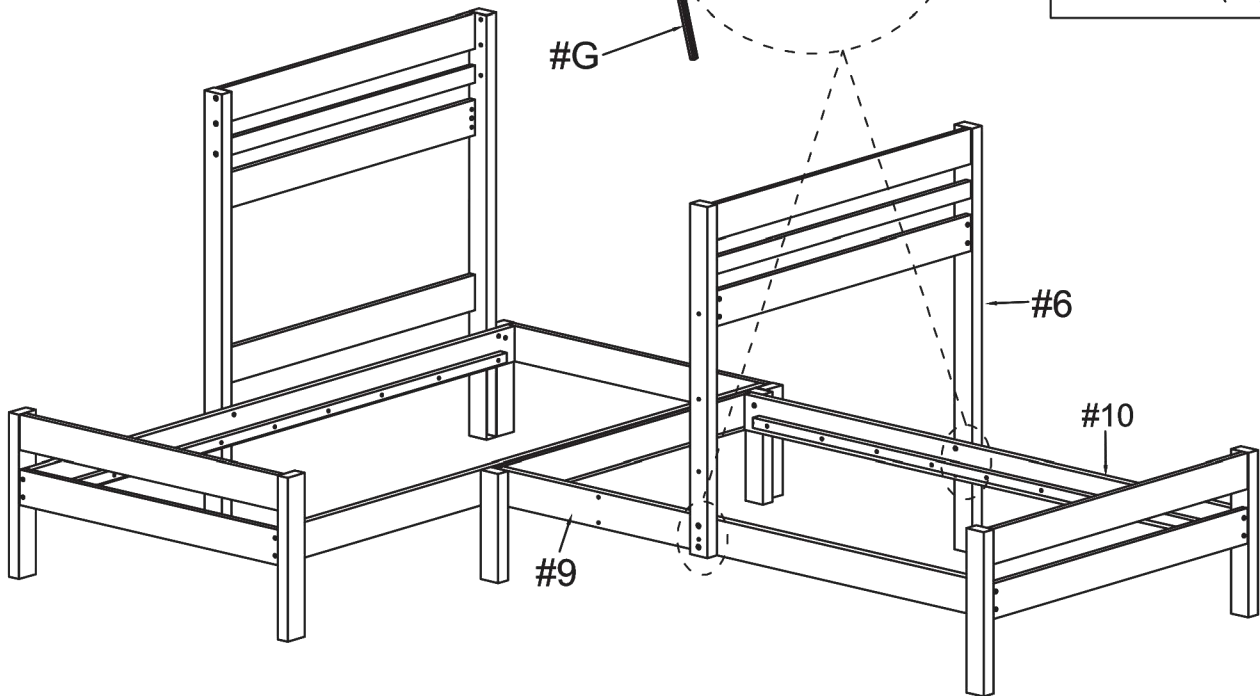


#5

#C x 4pcs

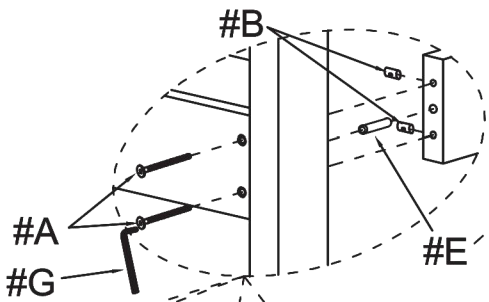


Align the upper end guardrail (#6) to the holes along the side rails (#9,10), then insert 2 bolts (#C) into each leg, secure using the Allen wrench (#G).

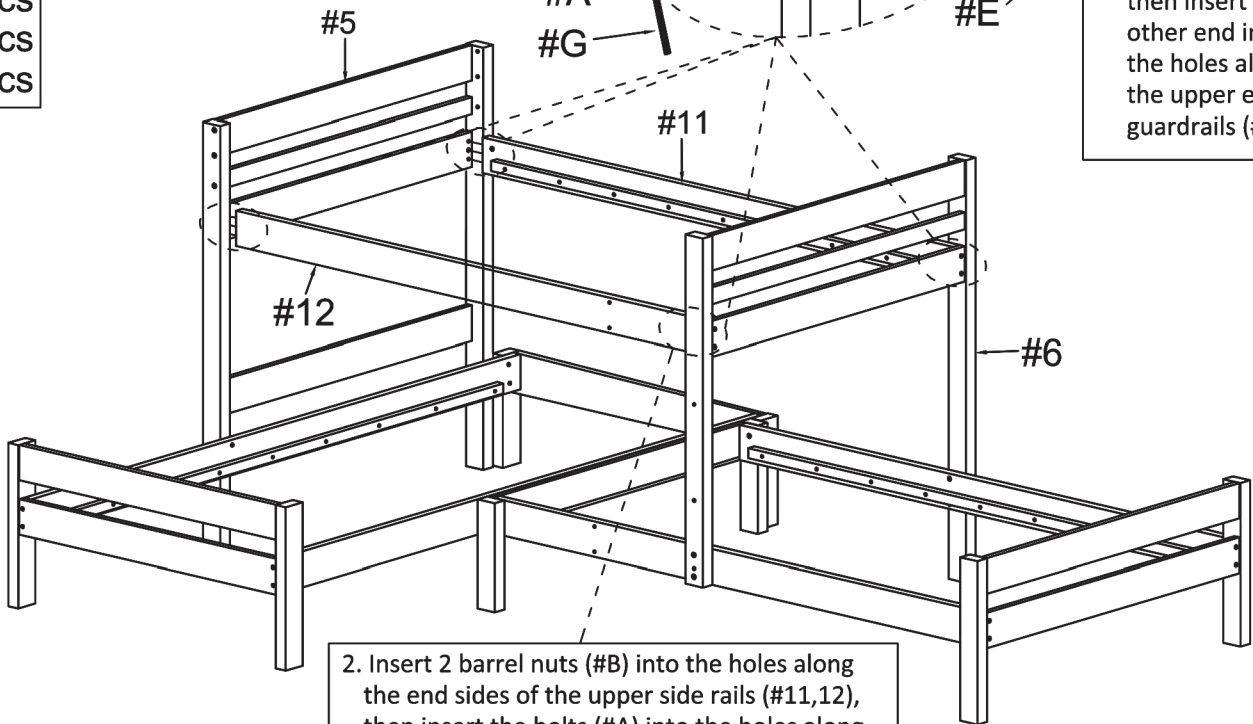


#6

#A x 8pcs
#B x 8pcs
#E x 4pcs



1. Insert a wood dowel (#E) into the center holes along the ends of the upper side rails (#11,12), then insert the other end into the holes along the upper end guardrails (#5,6).

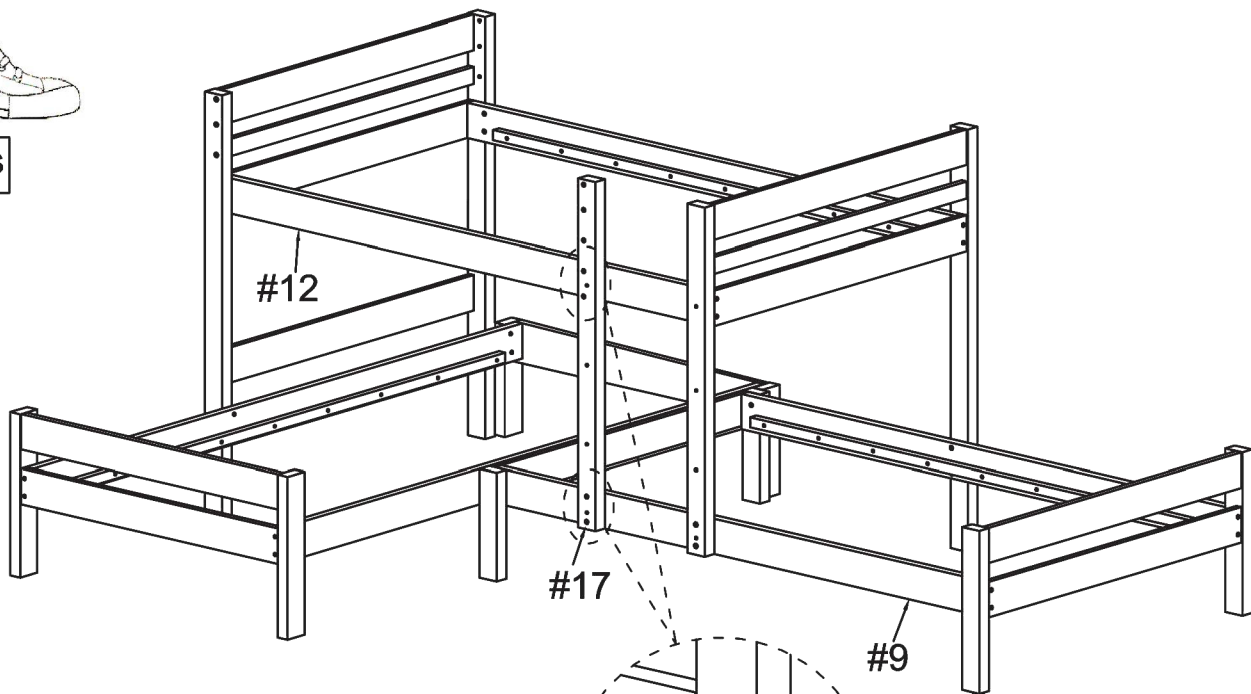


2. Insert 2 barrel nuts (#B) into the holes along the end sides of the upper side rails (#11,12), then insert the bolts (#A) into the holes along the upper end guardrails (#5,6). Make sure the bolt enters the nut, then secure.



#7

#C x 4pcs



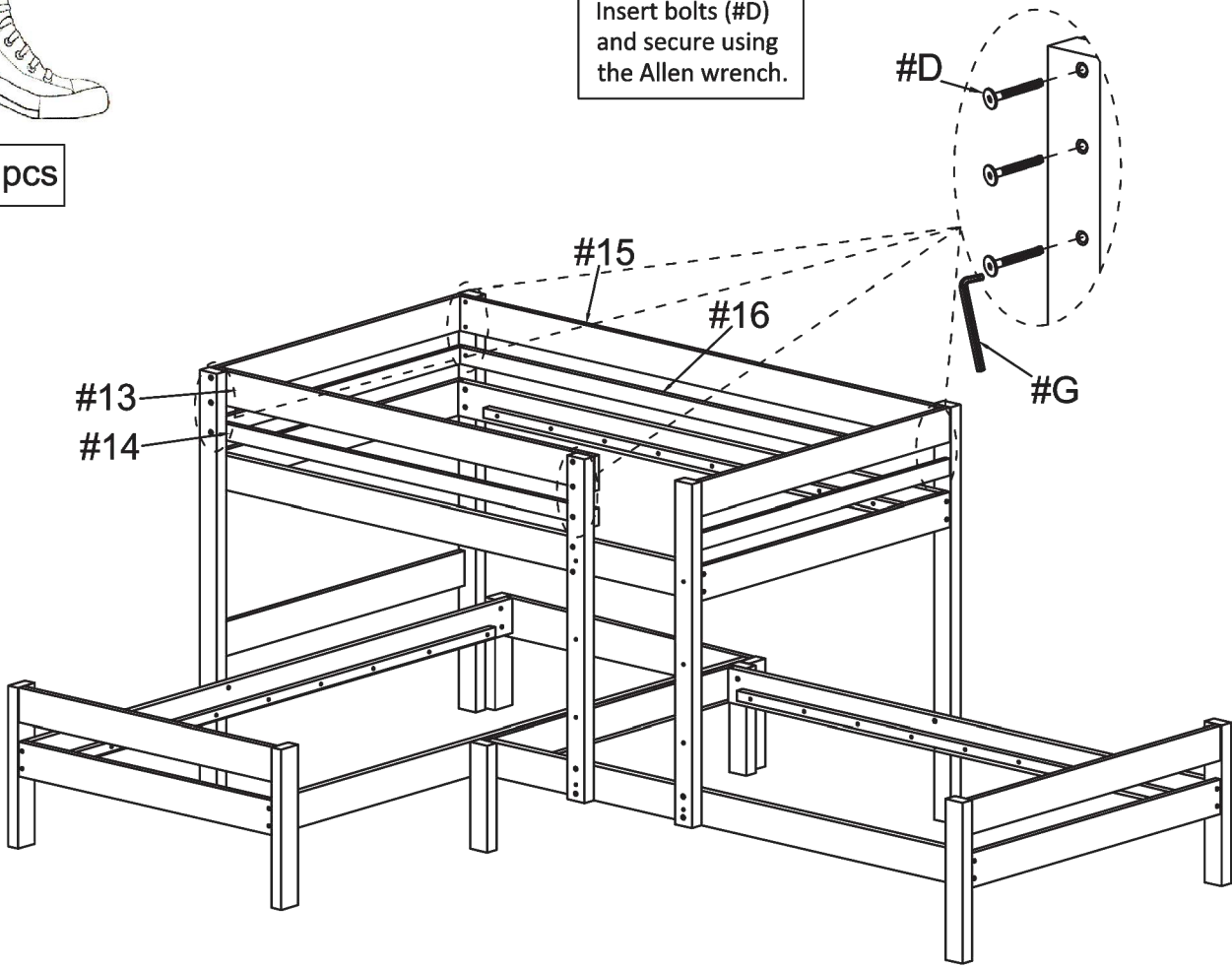
Align the ladder rail left (#17) to the holes along the upper rail (#12) and lower rail (#9), then insert 4 bolts (#C) and secure using the Allen wrench (#G).



#8

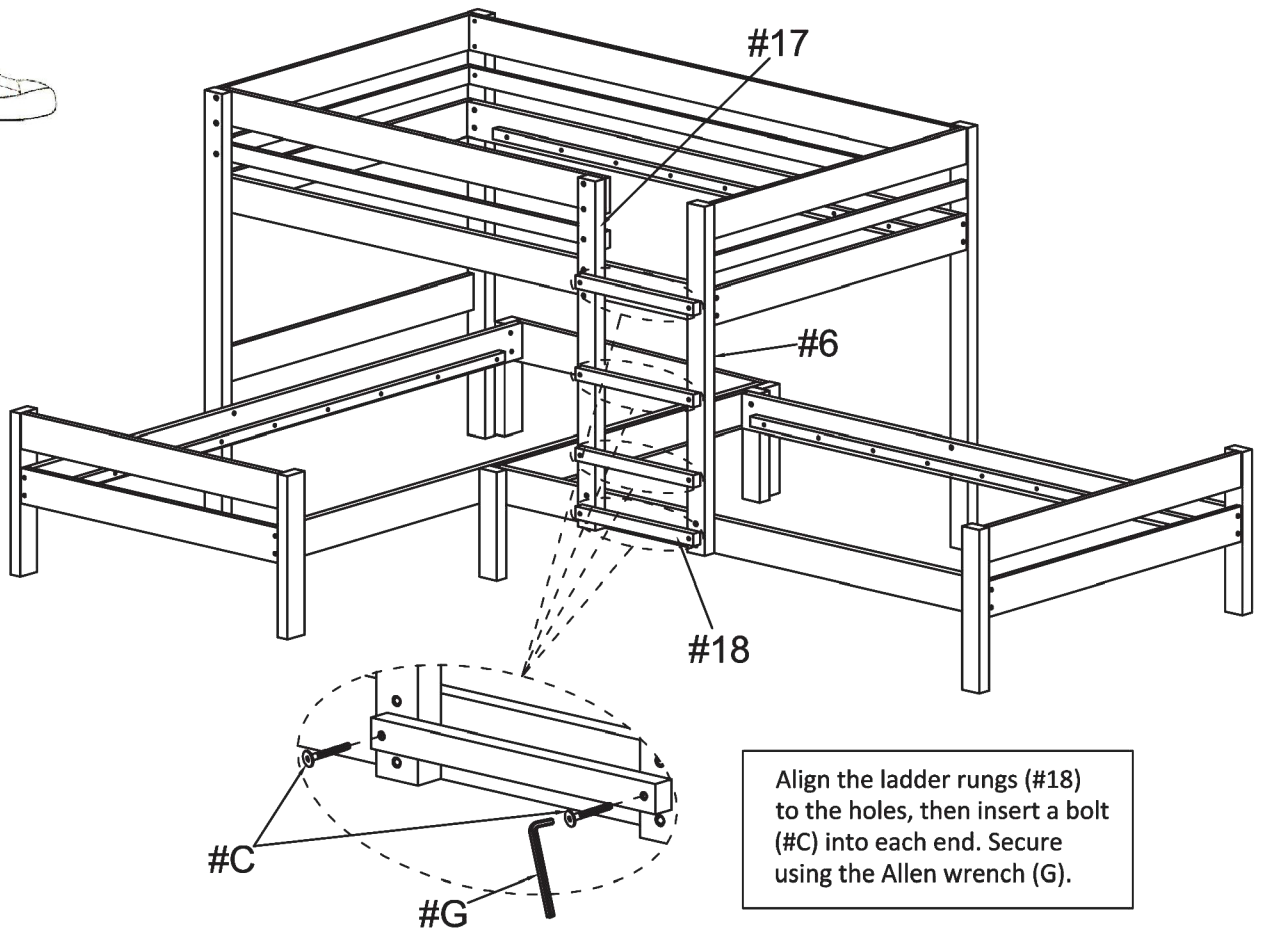
#D x 12pcs

Insert bolts (#D) and secure using the Allen wrench.





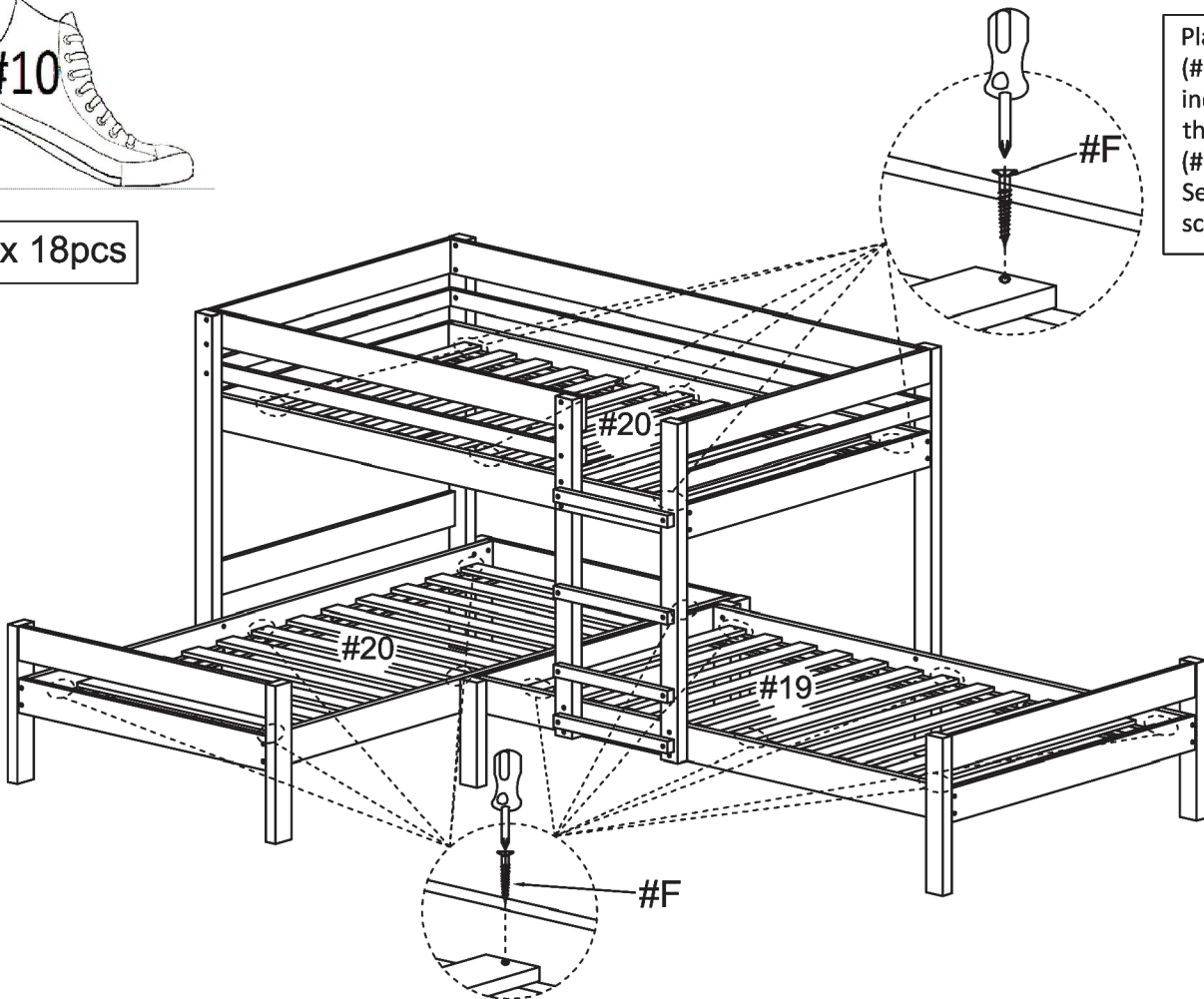
#C x 8pcs



Align the ladder rungs (#18) to the holes, then insert a bolt (#C) into each end. Secure using the Allen wrench (G).



#F x 18pcs



Place the slat kits (#19,20) onto the indicated beds, then insert a screw (#F) into each hole. Secure using a screwdriver.

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 175 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.