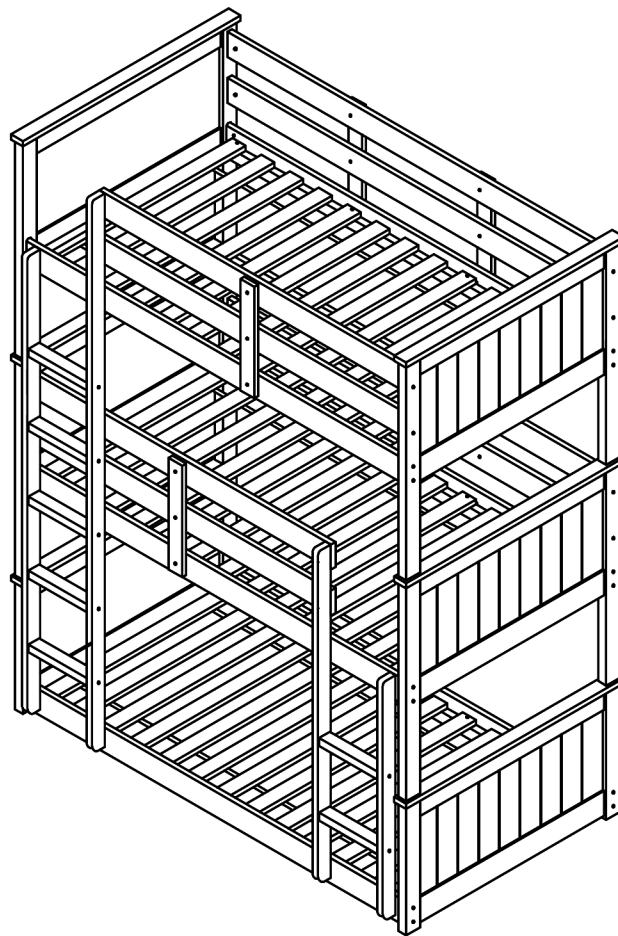


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

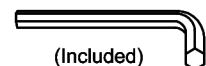
EASY



DIFFICULT

Tools Required For Assembly:

Allen Wrench



(Included)

Phillips Screwdriver



(Not Included)

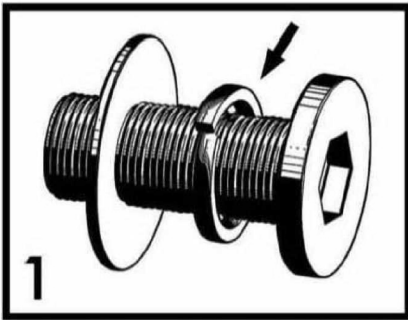


2 PERSONS RECOMMENDED

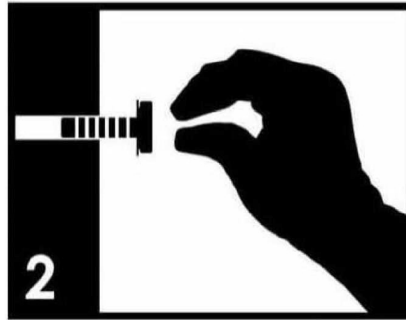
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

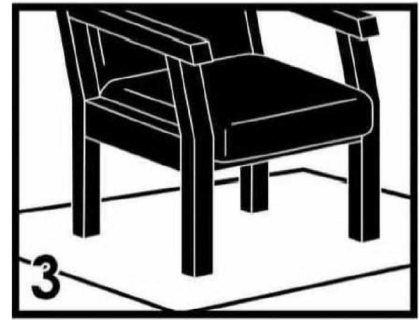
BASIC ASSEMBLY TECHNIQUES



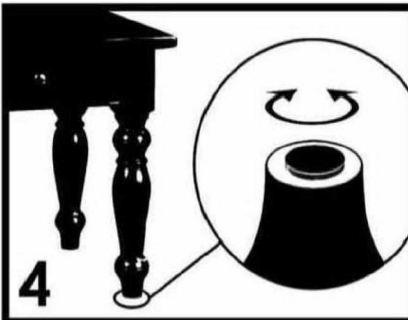
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



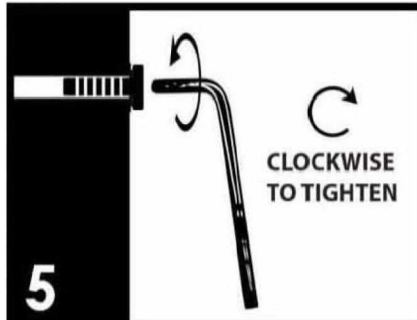
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



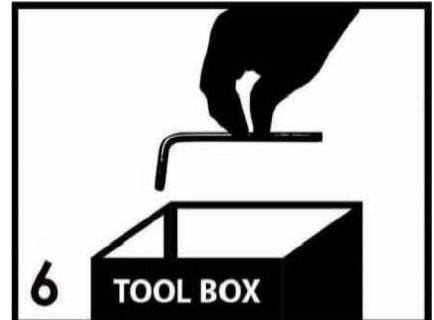
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

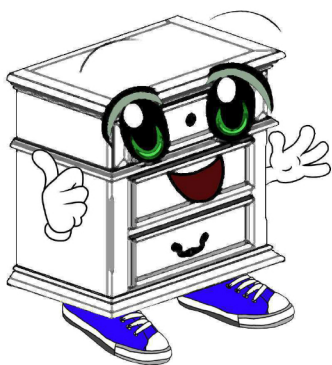


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



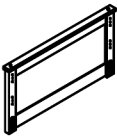
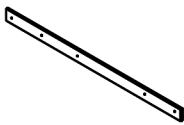


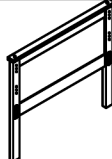
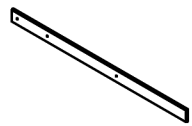

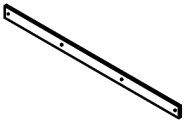
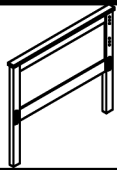

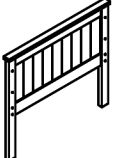

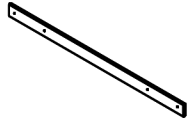
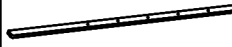
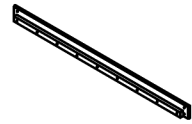

FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

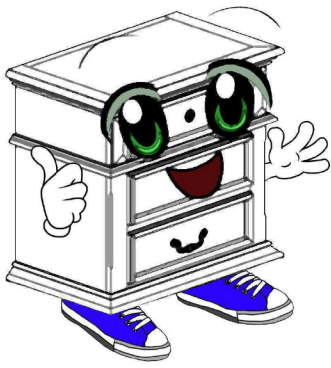


Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List

	#1 x 1pc Lower End Guardrail		#9 x 1pc Lower Front Side Rail
	#2 x 1pc Lower End Guardrail		#10 x 2pcs Lower Back Side Rail
	#3 x 1pc Lower End Guardrail		#11 x 1pc Upper Back Side Rail
	#4 x 1pc Lower End Guardrail		#12 x 4pcs Back Guardrail
	#5 x 1pc Upper End Guardrail		#13 x 4pcs Front Guardrail
	#6 x 1pc Upper End Guardrail		#14 x 6pcs Back Guardrail
	#7 x 1pc Lower Back Side Rail		#15 x 1pc Ladder Rail Right
	#8 x 1pc Lower Front Side Rail		#16 x 1pc Ladder Rail Left



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List



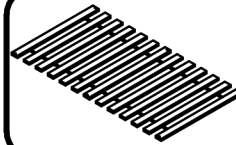
#17 x 1pc
Ladder Rail Right



#19 x 7pcs
Ladder Rung



#18 x 1pc
Ladder Rail Left



#20 x 3set
Twin Slat Kit (13pcs)

Hardware List



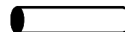
#A x 36pcs
Bolt Ø1/4" x 3-1/2"



#F x 32pcs
Wood Dowel 7/16" x 1-9/16"



#B x 36pcs
Barrel Nut Ø1/4" x 1/2"



#G x 8pcs
Metal Dowel Ø3/8" x 3-9/16"



#C x 14pcs
Bolt Ø1/4" x 1-9/16"



#H x 24pcs
Screw 3/16" x 1-3/16"



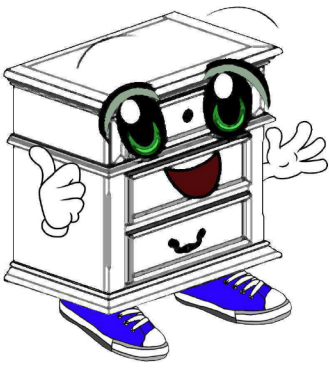
#D x 18pcs
Bolt Ø1/4" x 1-3/16"



#I x 1pc
Allen Wrench 4mm

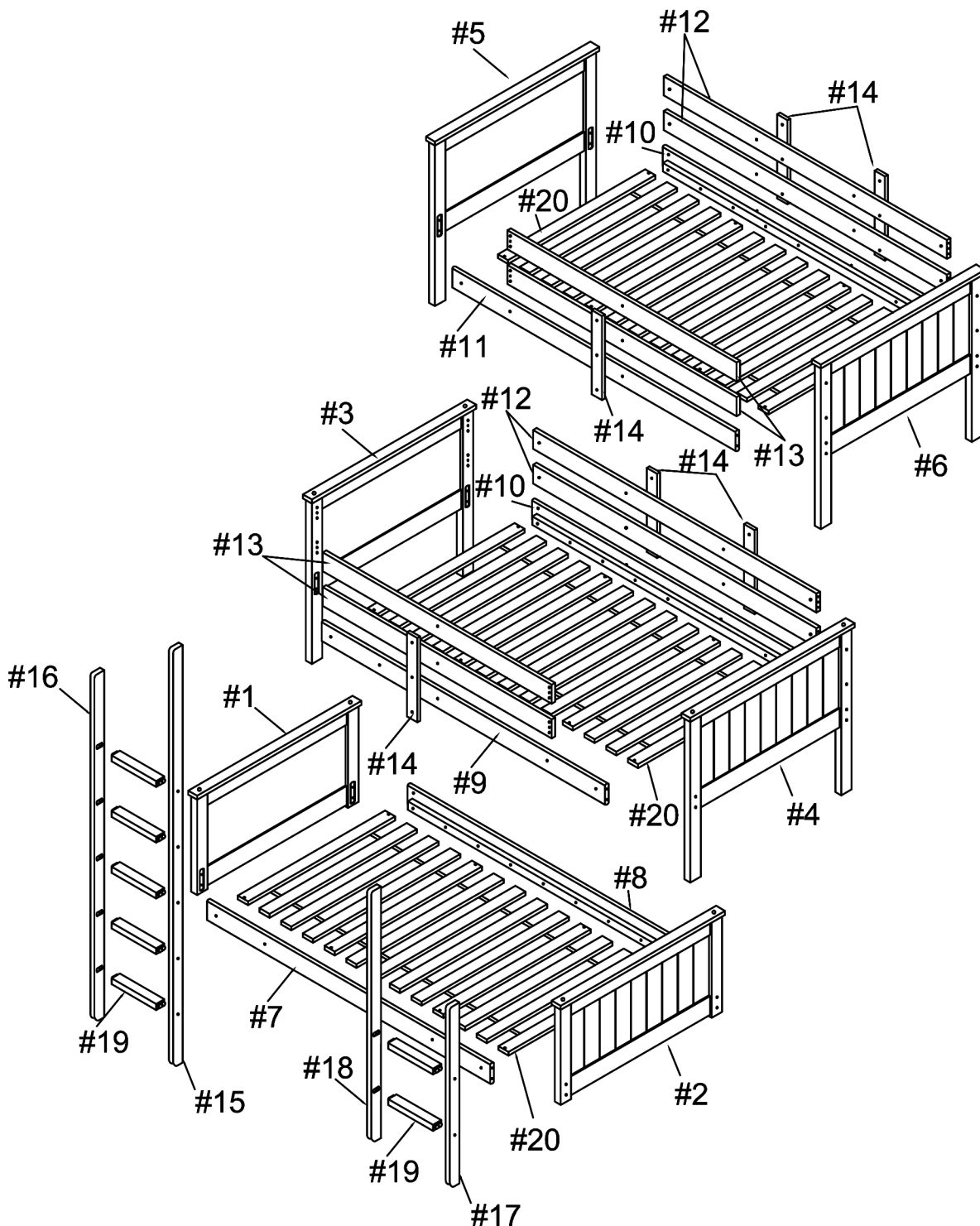


#E x 14pcs
Screw Ø1/4" x 2"



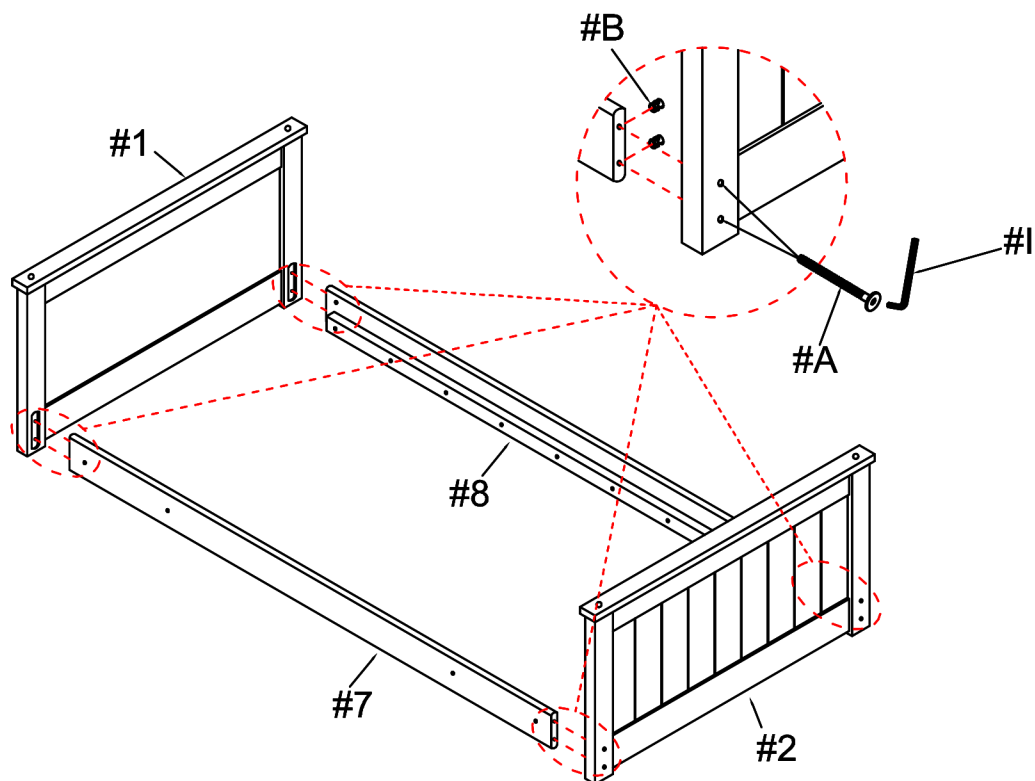
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.





#A x 8pcs
#B x 8pcs

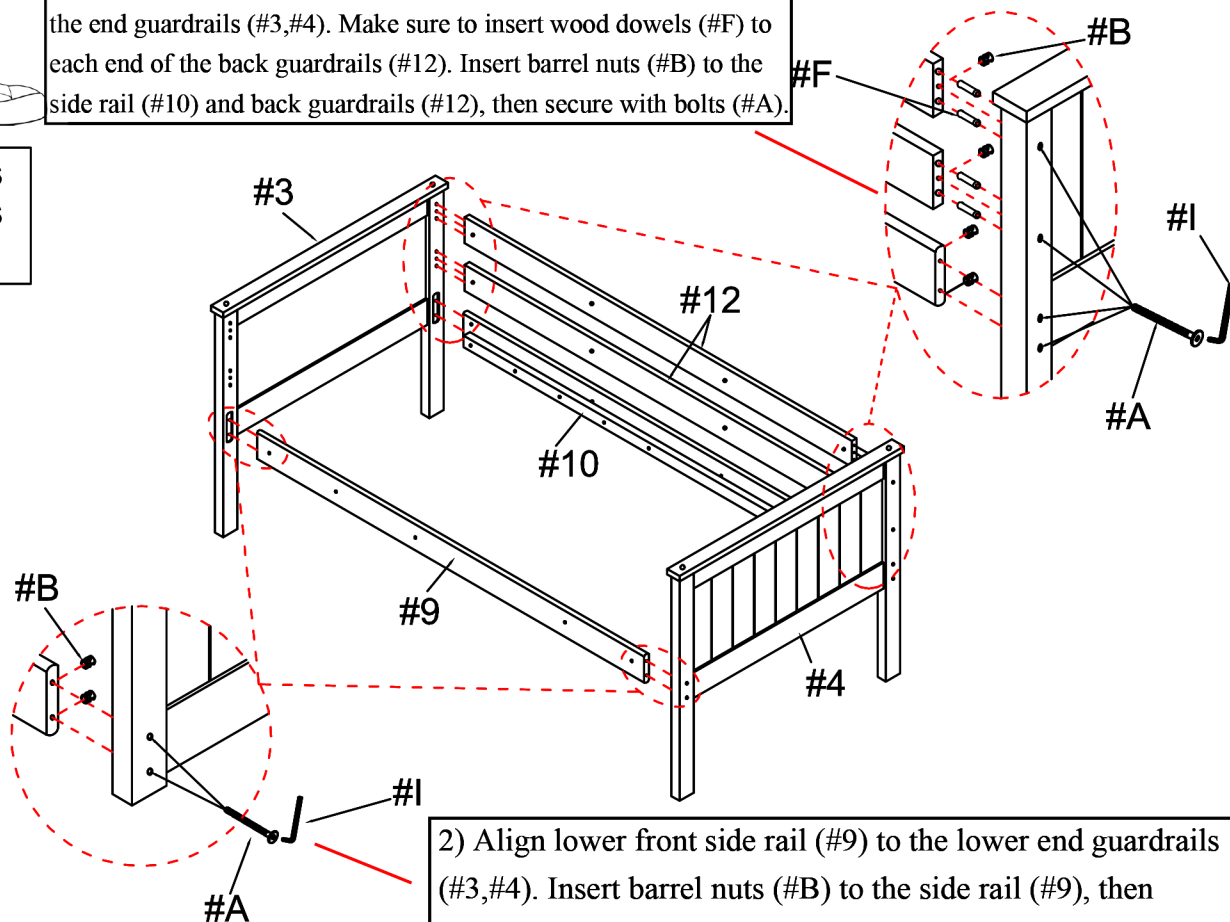


Align the lower side rails (#7,#8) to the lower end guardrails (#1,#2). Insert barrel nuts (#B) to the side rails (#7,#8), then secure with bolts (#A) by using the Allen wrench (#I).



#A x 12pcs
#B x 12pcs
#F x 8pcs

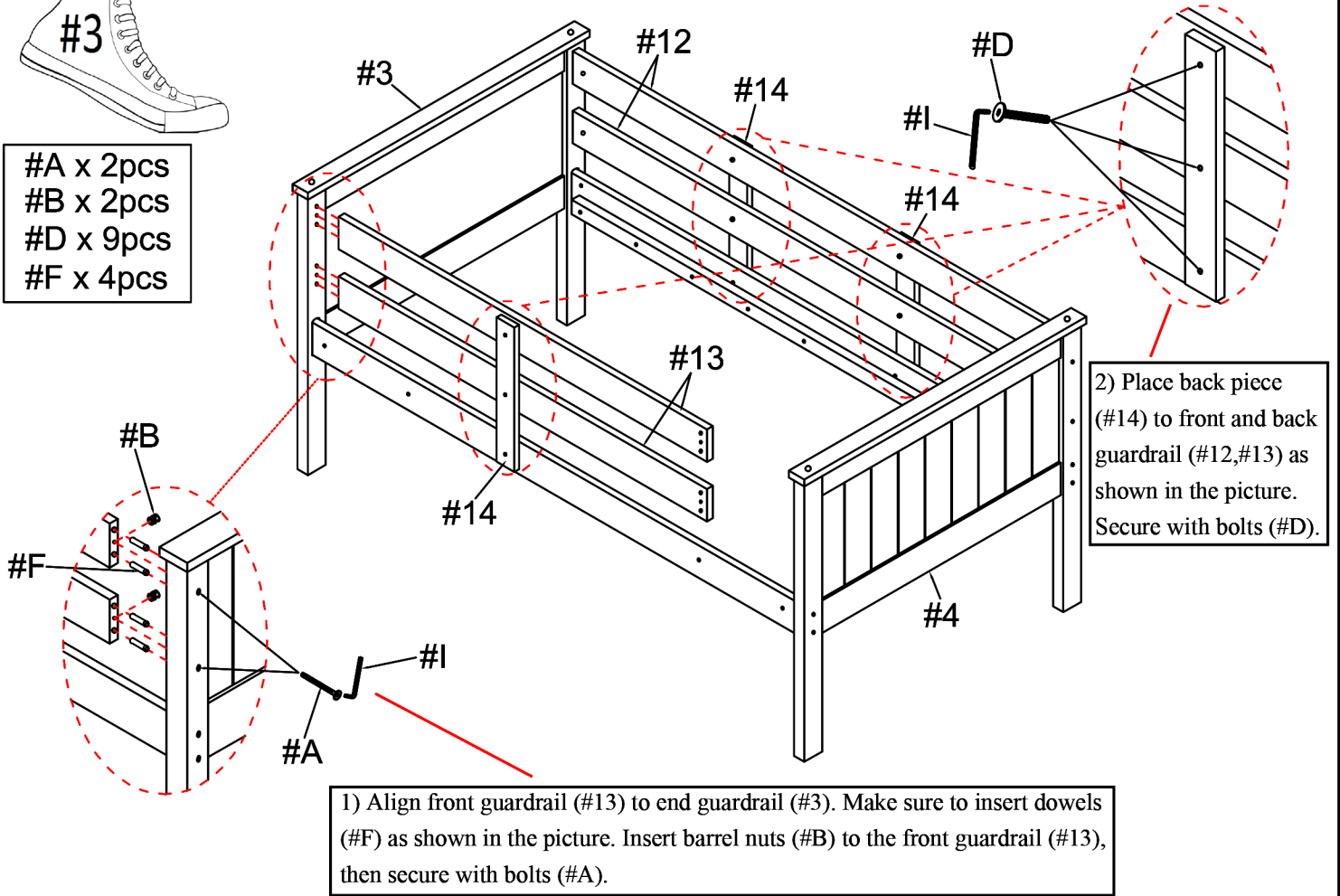
1) Align lower back side rail (#10) and two back guardrails (#12) to the end guardrails (#3,#4). Make sure to insert wood dowels (#F) to each end of the back guardrails (#12). Insert barrel nuts (#B) to the side rail (#10) and back guardrails (#12), then secure with bolts (#A).



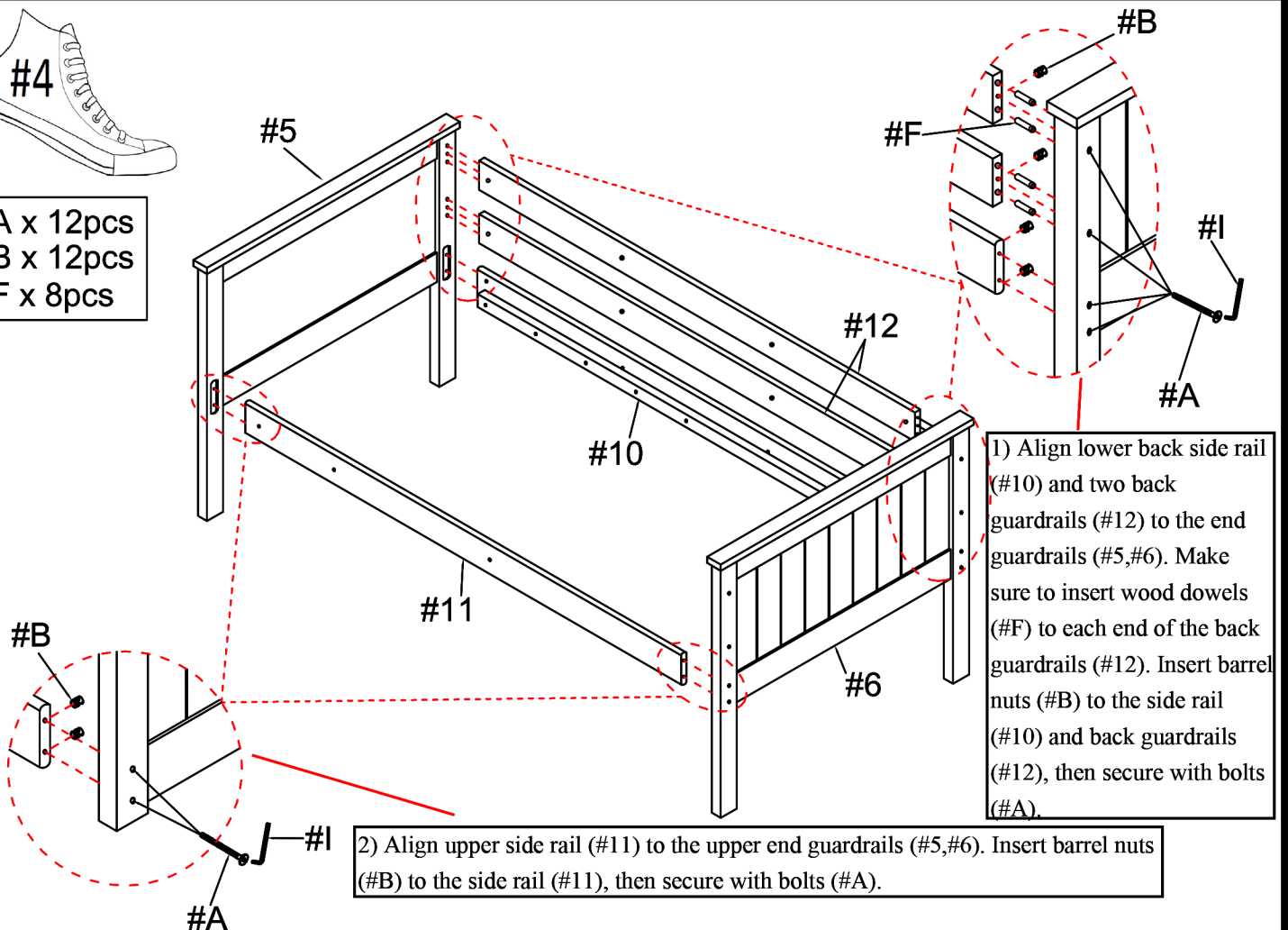
2) Align lower front side rail (#9) to the lower end guardrails (#3,#4). Insert barrel nuts (#B) to the side rail (#9), then secure with bolts (#A).



#A x 2pcs
#B x 2pcs
#D x 9pcs
#F x 4pcs



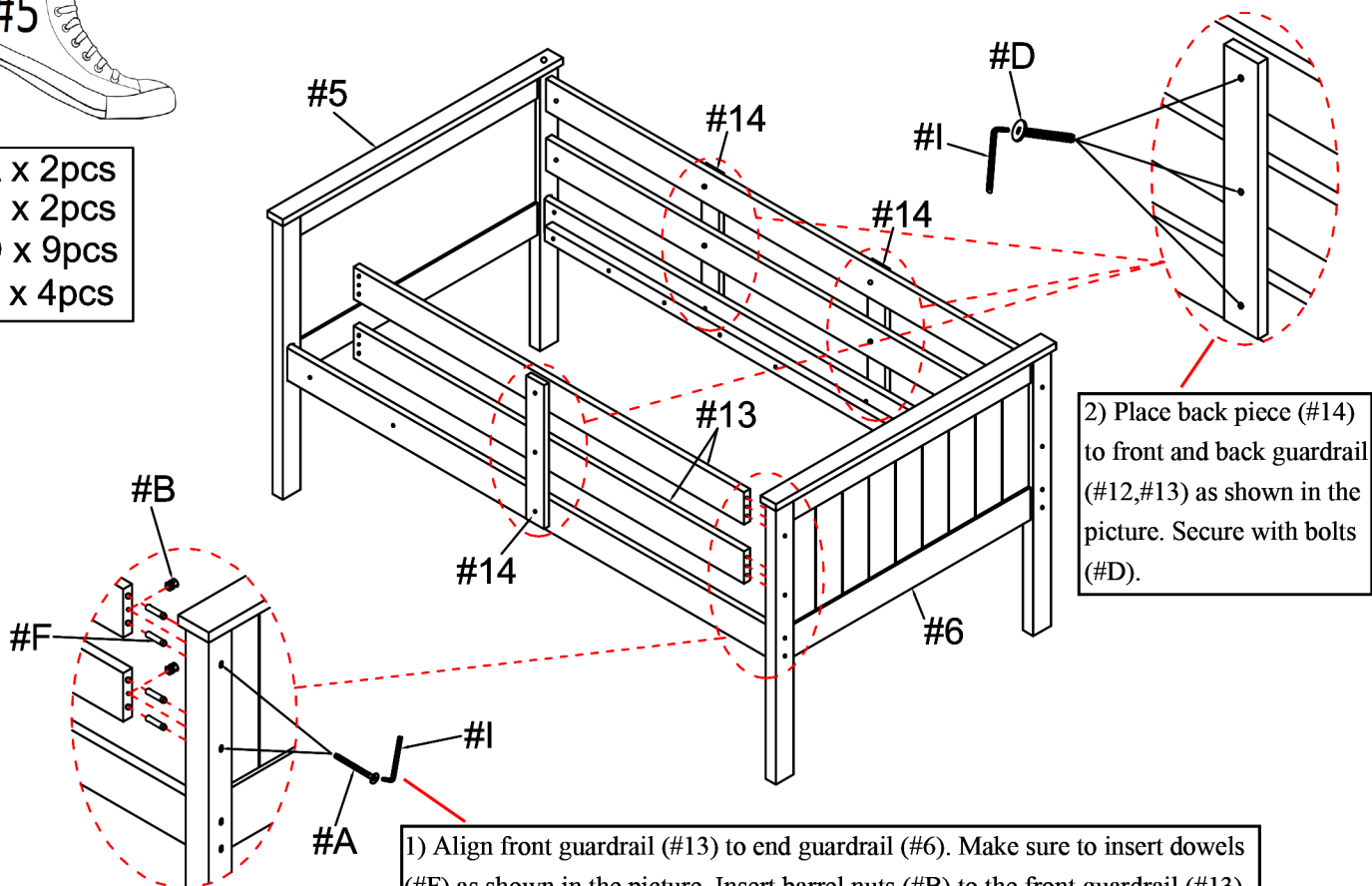
#A x 12pcs
#B x 12pcs
#F x 8pcs





#5

#A x 2pcs
#B x 2pcs
#D x 9pcs
#F x 4pcs



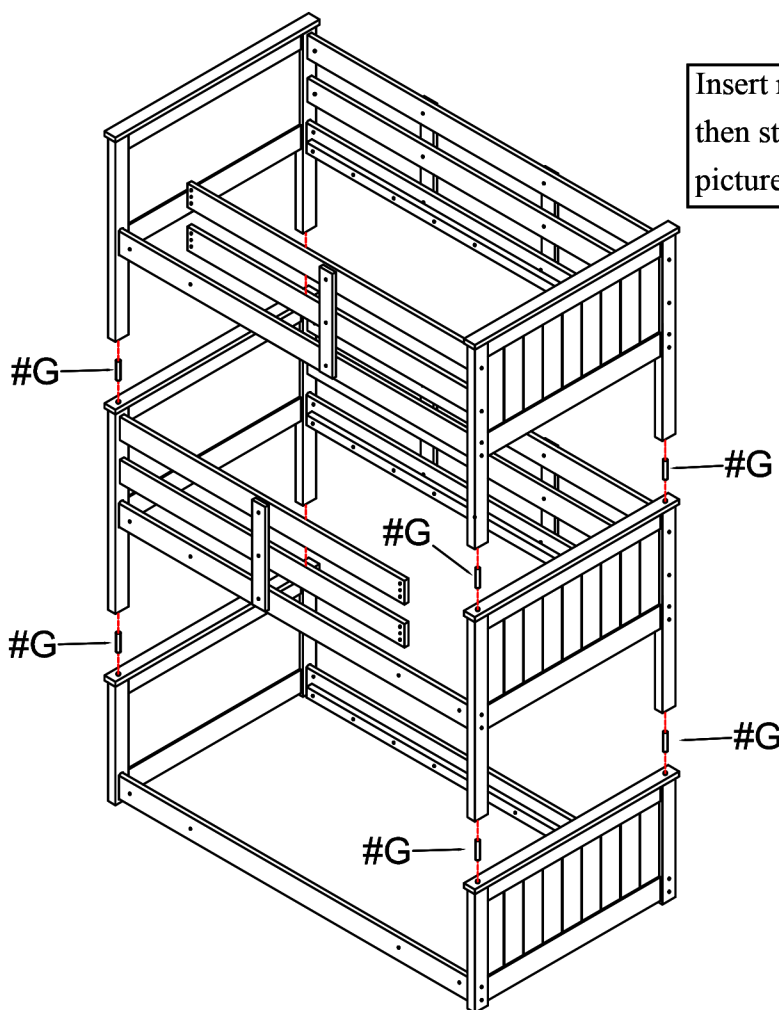
1) Align front guardrail (#13) to end guardrail (#6). Make sure to insert dowels (#F) as shown in the picture. Insert barrel nuts (#B) to the front guardrail (#13), then secure with bolts (#A).

2) Place back piece (#14) to front and back guardrail (#12, #13) as shown in the picture. Secure with bolts (#D).



#6

#G x 8pcs



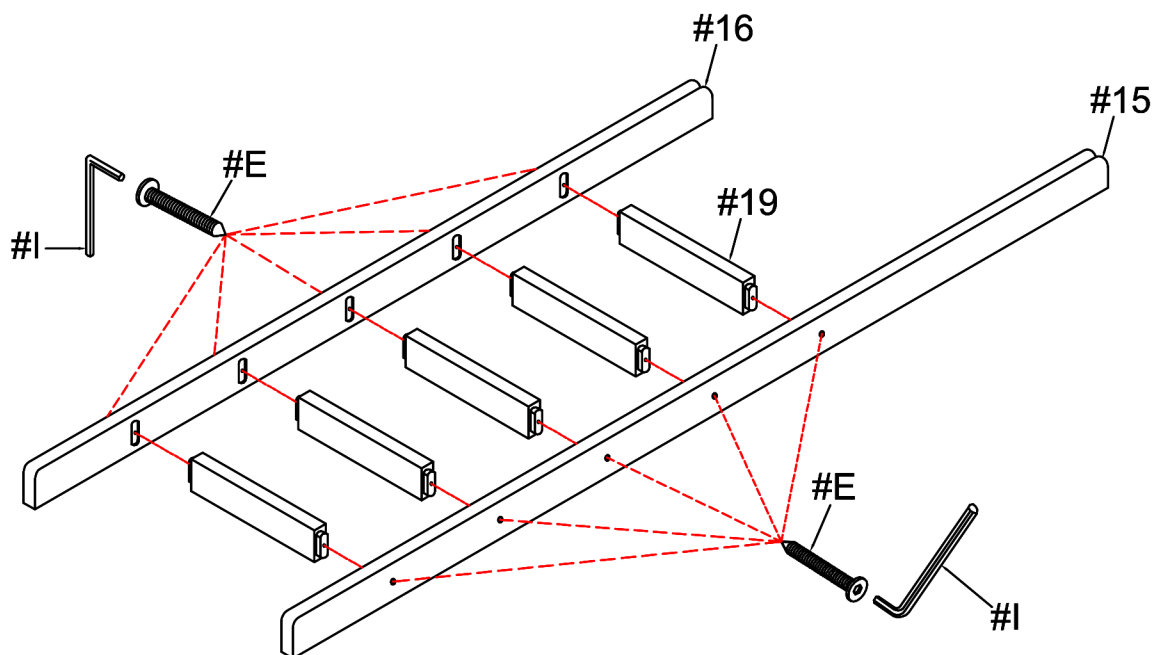
Insert metal dowels to each bunk beds, then stack them up as shown in the picture.



#7

Align ladder rung (#19) to ladder rails (#16,#15), then secure with screws (#E).

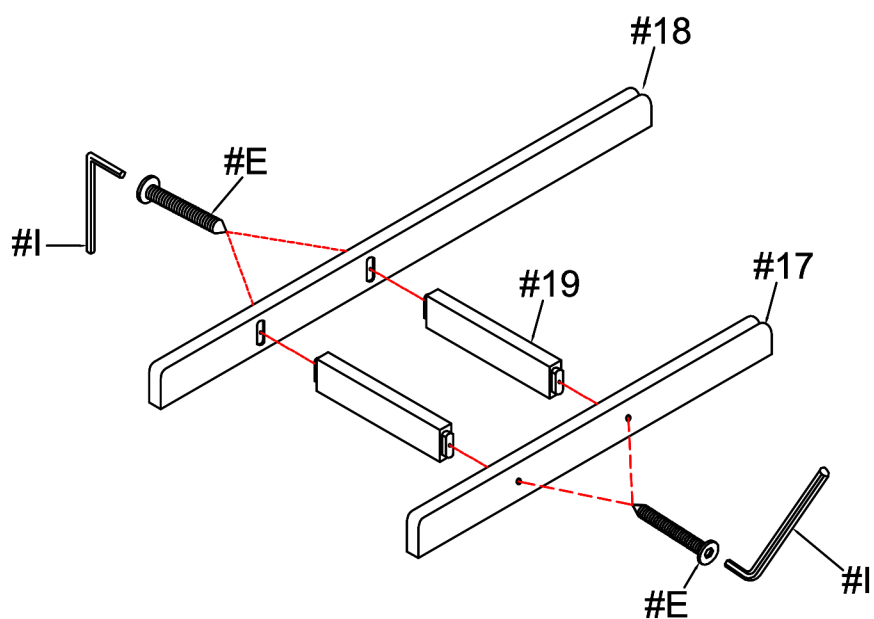
#E x 10pcs



#8

Align ladder rung (#19) to ladder rails (#17,#18), then secure with screws (#E).

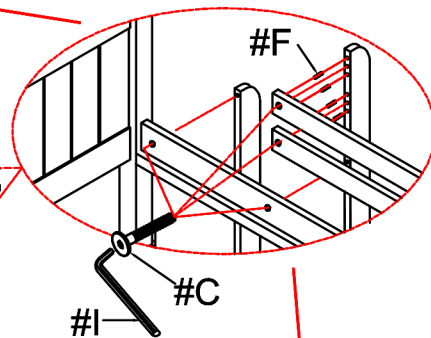
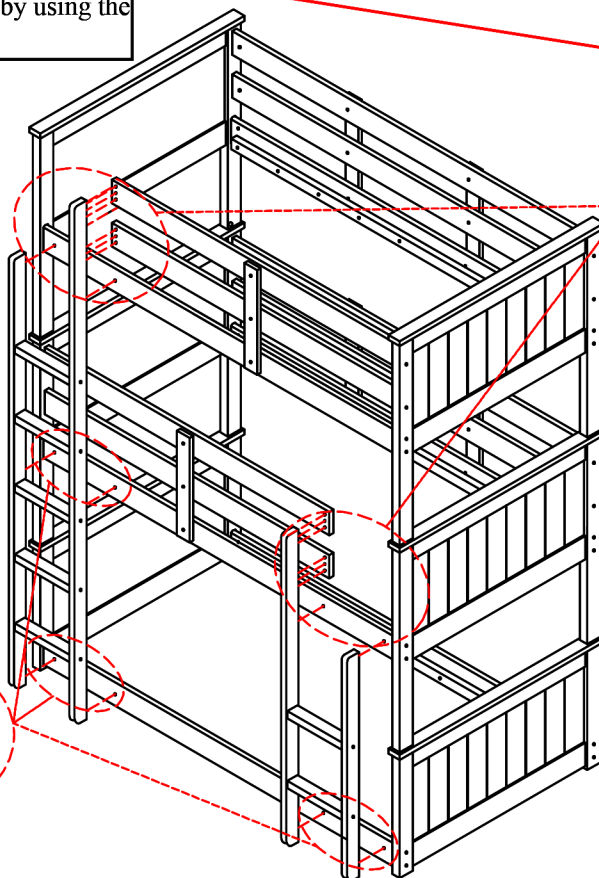
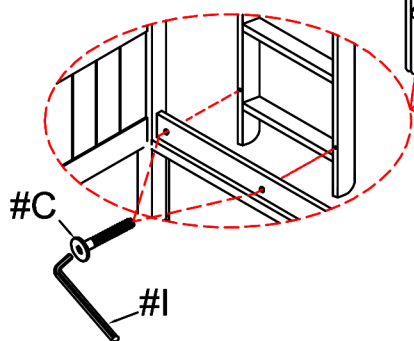
#E x 4pcs





2) Secure the ladder to the bunk bed with bolts (#C) by using the Allen wrench (#I).

#C x 14pcs
#F x 8pcs

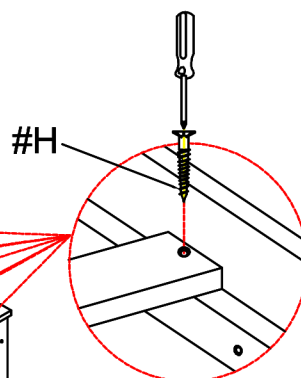
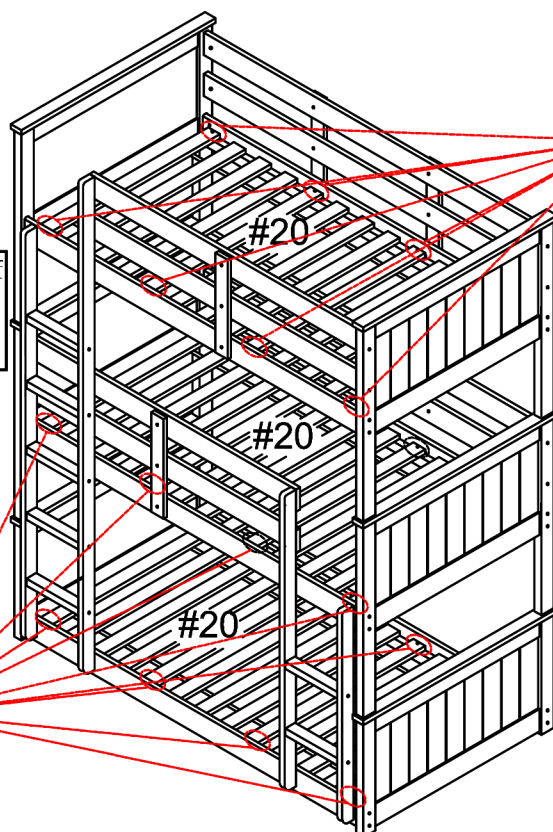
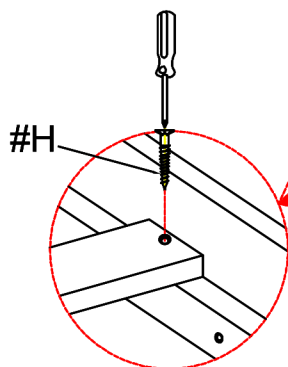


1) Insert the dowels (#F) to the ladder, then align the ladders according to the height of bunk bed.



#H x 24pcs

Place the twin slats (#20) on each level of the bed, then secure with screw (#H) by using a screwdriver.



Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.